## WHAT IS CLAIMED IS:

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- 1. A method of manufacturing an embedded multilevel interconnection, comprising:
- a step of forming a hole portion in an insulating 5 layer;
- a barrier metal film forming step of forming a barrier metal film mainly made of tantalum and nitrogen in such a manner that the barrier metal film covers at least an inner wall of the hole portion, an element composition ratio (N/Ta) of nitrogen to tantalum contained in the barrier metal film being 0.3 or higher but 1.5 or lower;
  - a removal step of removing an oxide film formed on a surface of the barrier metal film; and
- an electroless plating step of immersing the barrier.

  15 metal film in a plating liquid comprising copper and thereby forming an electroless copper plating film on the barrier metal film.
  - 2. The method according to claim 1, wherein the element composition ratio (N/Ta) is 0.3 or higher but 1.0 or lower.
    - 3. The method according to claim 1, wherein the barrier metal film forming step is a plasma nitriding step at which nitrogen plasma is irradiated upon a surface of a film which is mainly made of tantalum and accordingly nitriding tantalum.

4. The method according to claim 1, wherein the removal step is such a step at which the oxide film is removed and the barrier metal film is left in such a manner that the barrier metal film entirely covers the inner wall of the hole portion.

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- 5. The method according to claim 1, wherein the removal step is such a step at which the barrier metal film immersed in a solution selected from the consisting of a mixture of a hydrofluoric acid and a nitric 10 acid and a diluent of a hydrofluoric acid, and the oxide film is selectively removed. . . .
- 6. The method according to claim 1, wherein the electroless plating step is such a step at which the barrier metal film is immersed in a plating liquid which uses a glyoxylic acid as a reducer.
  - The method according to claims 1, further comprising a step of forming an electrolytic copper plating film on the electroless copper plating film by using the electroless copper plating film as a seed layer.